

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

MPP

Date: 09.02.17	Job No.:	ADR Yes/No: N	ADR Date: N/A	ECN #: 09- 529
Product No.: D350-591		Created By: KJ	Approved By:	
Product Name: Heli Access Steps		Checked By:	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	
Production Engineering Coord	N		
Production Document Control	Y	JLD	
Customer Technical Support	N		

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord	N		
QC Coordinator	N		
Marketing	Y	SW	
Customer Order Processing	N		

Reason for Change:

Update TC stc to include AS355N/NP models

Documents Affected:

Release TC STC: SH92-6 Issue 11 dated 09.02.11

PARTS MUST COMPLY



PREVIOUS PARTS SATISFACTORY



#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	Y	KJ		09.02.18
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	N			
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		09.02.18
10	Update Controlled PDF Files	N			
11	Update Master Document List (MDL)	Y	HS	Rev. A	
12	Update Document Record (DR)	Y	KJ	Rev. O	09.02.18
13	Update Product Development Summary	Y	KJ		NA
14	Update QSI 021 and/or STC Approval List	Y	KJ		09.02.18
15	Update Parts / STC Database	Y	KJ		09.02.18
16	Update / Verify ARC Database	Y	KJ	#20	09.02.18
17	Create / Update Change Record Form	N			
18	Create / Update PPP's	N			
19	Update Document Control Database / Laminated Dwgs	N			
20	Update Grey Project Binder	Y	KJ		09.02.18
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
22					
23					

Description / Action:

Add STC to all kits in production and in stock:

D350-591-113 (1 in stock, 0 in production), D350-591-115 (4 in stock, 0 in production), D350-591-117A (5 in stock, 0 in production), D350-591-121 (8 in stock, 0 in production),
~~D350-591-122 (6 in stock, 0 in production), D350-591-123 (4 in stock, 0 in production), D350-591-124 (9 in stock, 0 in production)~~
D350-591-133 (6 in stock, 6 in production, (4)B45187, (2)B45777), D350-591-133UP (2 in stock, 0 in production), D350-591-211 (4 in stock, 0 in production)
D350-591-213 (6 in stock, 4 in production, B44129), D350-591-213UP (0 in stock, 1 in production, B45341), D350-591-214 (6 in stock, 4 in production, B44130)
D350-591-214UP (0 in stock, 1 in production, B45342), D350-591-215 (4 in stock, 0 in production), D350-591-216 (3 in stock, 0 in production)
D350-591-311 (9 in stock, 50 in production, (10)B42274, (10)B44312, (10)B44450, (10)B45343, (10)B45344)
D350-591-312 (29 in stock, 30 in production, (10)B43818, (10)B45345, (10)B45346)

45931 W 09.02.20

ECN Verified & Complete: _____

Date: _____

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MPL

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D350-591-122 (6 in stock, 0 in production), D350-591-123 (4 in stock, 0 in production), D350-591-124 (9 in stock, 0 in production)
D350-591-133 (6 in stock, 6 in production, (4)B45187, (2)B45777), D350-591-133UP (2 in stock, 0 in production), D350-591-211 (4 in stock, 0 in production)
D350-591-213 (6 in stock, 4 in production, B44129), D350-591-213UP (0 in stock, 1 in production, B45344), D350-591-214 (6 in stock, 4 in production, B44430)
D350-591-214UP (0 in stock, 1 in production, B45342), D350-591-215 (4 in stock, 0 in production), D350-591-216 (3 in stock, 0 in production)
D350-591-311 (9 in stock, 50 in production, (10)B42274, (10)B44312, (10)B44450, (10)B45343, (10)B45344)
D350-591-312 (29 in stock, 30 in production, (10)B43818, (10)B45345, (10)B45346)

-any Euro Steps not touched as per David Shephards email.
-Production Done 09.03.03
See other sheet for batches.
ECN Verified & Complete: _____ Date: _____

Production

-133=⑥
 15187④ 15777②
 gone

-213=④
 14129④

-213UP=①
 15341①

-214=④
 14130④

-214UP①
 15342①

-211⑤
 12274⑤

14312⑥

14450⑥

15343⑥

145344⑥ - 4 new

-312③

12818⑥

15345⑥

15346⑥

EURO does not need to be fixed
 as per D.S. See email JUD 09.07.20

[Signature]
[Signature]

2

D350-591 Stock

HongK

Euro

-113 37046①

-213 39477⑥

312-44313⑩ ok

-115 29077④

-214 39478③

~~44451⑩~~ ok

-117# 38295④

-311 39335③
-312 39411③

/20 ok

/10

-121 38908②

43114⑤

-122 41981②
43113④

-123 7193②
9361②

-124 27870③
9362③

-216 34978③

-133 38537②
42720④

-311 43399①
44131⑤

43349

~~43642②~~
see into 45777
in production

-211 18906④

-312 43398①
44132⑤

/10

-213 43554④

-214 43555④

-215 32701①
34977③